

Date: Monday, 02/03/2009 1:13:48 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BEARPAW KIT (19"X24")
Job Number	: 46220		
Estimate Number	: 12615		
P.O. Number	:	Part Number	: D350578011
This Issue	: 02/03/2009	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D2432 REV F3
First Issue	: / /	Project Number	: N/A
Previous Run	: 45847	Drawing Revision	: F3
	Type : MACHINED PARTS	Material	:
Written By	:	Due Date	: 09/03/2009
Checked & Approved By	:	Qty:	1 Um: Each
Comment	: Est Rev:A New Issue 07-01-02 JLM : Est Rev:B 08-01-09 Added Step 2 JLM Verified : By:EC : Est Rev:C 08-10-15 New Manufacturing Method JLM : Verified By:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Handwritten: JLD 09/03/02



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D350-578-011 CHG005

Handwritten: 509/03/02

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D2432	206 (24") Bearpaw
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

206 (24") Bearpaw

Handwritten: 42036x1 44196x1

Handwritten: 09/03/02

4.0	D2182B	Rubber Cushion
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Comment: Qty.: 2.6250 f(s)/Unit Total: 2.6250 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

6 D2182B050 Rubber Cushion

Handwritten: 4/3/2

Handwritten: 42737

Handwritten: 09/03/02

5.0	D2274	Radius Block
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Comment: Qty.: 12.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

Handwritten: 44547

Handwritten: 09/03/02

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Job Number:



Seq. #:

Machine Or Operation:

Description :

12 D2274 Radius Block _____

2 D2432F(ref only) Bearpaw _____

6.0

D2438

Clamp



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

6 D2438 Clamp 43846

7.0

D2529

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

12 D2529 Washer 42408

8.0

AN417A

Bolt



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

12 AN4-17A Bolt 109061

9.0

AN960JD416

Washer



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

24 AN960JD416 Washer M110523

10.0

MS21042L4

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

12 MS21042L4 Nut (or -4) M109282

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Seq. #:

Machine Or Operation:

Description :

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Sosloske (XO)

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-578-011

Location: _____

Rev A

AS 09/03/03 (K1)

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/03/04

Job Completion



W09.03.03